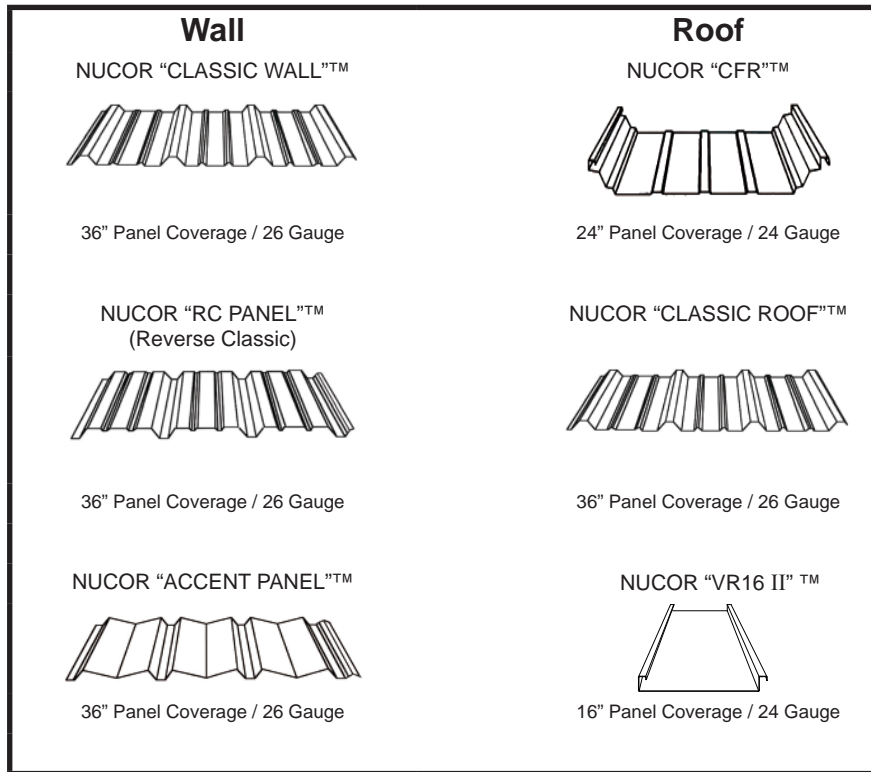


NUCOR KYNAR 500® PANEL PAINT SYSTEMS



Colors are representative of colors offered and are **NOT** intended for matching purposes. Exact color match should be made from metal color chip samples.

Solar Reflectance (R) is the fraction of the total solar energy that is reflected away from a surface. To be considered "cool", products must have a Solar Reflectance of at least .25.

Thermal Emissivity (E) is the measure of a panel's ability to release heat that it has absorbed.

Solar Reflectance Index (SRI) is calculated by using the values of solar reflectance, thermal emittance, and a medium wind coefficient. The higher the SRI value, the lower its surface temperature and consequently, the heat gain into the building.

Galvalume® Gutters, Rake, and Downspouts are available as an upcharge. Galvalume® ratings are .680 Solar Reflectance (R), .10 Thermal Emissivity (E), and 56 Solar Reflectance Index (SRI). Base Angle Flash is available in Burnished Slate and Polar White only.

All Standard Kynar 500®** colors shown on this chart feature a 30 year finish warranty. Galvalume® panels feature a 25 year finish warranty. See Warranty Guide for specific warranty information.







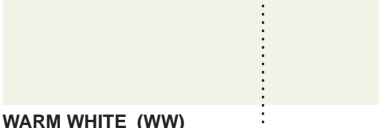
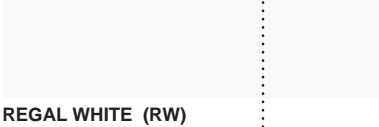
Warranties apply only to the finish coat of exterior mounted panels. Backer side primer colors may vary.

The term "TBK" on the Nucor Order Document refers to "To Be Selected from Standard Nucor Kynar 500® Colors" as shown on this chart.

In keeping with a continuing program of product improvement, all information contained herein is subject to change without notice.

* Galvalume® is a registered trademark of BIEC International, Inc.

**Kynar 500® is a registered trademark of Arkema, Inc.

	<p>DARK BRONZE (DB) .282 Reflectance (R) .85 Emissivity (E) 28 Solar Reflectance Index (SRI);</p>
	<p>CYPRESS GREEN (CY) .285 Reflectance (R) .85 Emissivity (E) 28 Solar Reflectance Index (SRI);</p>
	<p>REGAL BLUE (RB) .264 Reflectance (R) .85 Emissivity (E) 25 Solar Reflectance Index (SRI);</p>
	<p>TERRA COTTA (TC) .309 Reflectance (R) .85 Emissivity (E) 31 Solar Reflectance Index (SRI);</p>
	<p>SURREY BEIGE (SU) .490 Reflectance (R) .86 Emissivity (E) 56 Solar Reflectance Index (SRI);</p>
	<p>MEDIUM GRAY (MG) .400 Reflectance (R) .86 Emissivity (E) 44 Solar Reflectance Index (SRI);</p>
	<p>WARM WHITE (WW) .645 Reflectance (R) .85 Emissivity (E) 77 Solar Reflectance Index (SRI);</p>
	<p>REGAL WHITE (RW) .721 Reflectance (R) .87 Emissivity (E) 88 Solar Reflectance Index (SRI);</p>



PPG Coatings Protected



Kynar 500® Product Availability

30 Year Finish Warranty for Standard Nucor Kynar 500® Colors.

	Dark Bronze	Cypress Green	Regal Blue	Terra Cotta	Surrey Beige	Medium Gray	Warm White	Regal White	Galvalume®
Nucor "Classic Wall"™	●	●	●	●	●	●	●	●	●
Nucor "Reverse Classic"™	●	●	●	●	●	●	●	●	●
Nucor "Accent Panel"™	●	●	●	●	●	●	●	●	●
Nucor "CFR"™	□	□	□	□	□	□	□	□	●
Nucor "Classic Roof"™	●	●	●	●	●	●	●	●	●
Nucor "VR16 II"™	●	●	●	●	●	●	●	●	●

●	Available
□	Available upon request for an additional charge

TEST	ASTM Test	PERFORMANCE
Mortar Resistance	C-267	No Effect
Acid Pollutants	D-1308	
	10% Muriatic Acid, (15 min.)	No effect
	20% Muriatic Acid, (15 min.)	No effect
Acid Rain Test	AAMA 621 / AAMA 605	<5 units color change
	Kesternich	15 cycles minimum, no objectional color change
Alkali Resistance, 5% @ (72 hrs.)	20% Sodium Hydroxide (1 hr.)	No effect
Salt Spray Resistance 5% @ 95°F	B-117	Passes 1,000 hrs.
Humidity Resistance 100% at 100°F	D-2247	Passes 1,000 hrs.
South Florida Exposure	D-2244	Less than 5 units color change
UV Exposure	D-4587	Passes 3,000 hrs.
Chalk Resistance	D-4214	Rating of 8 min.
Weatherometer	D-6695	

Indiana	Northeast Sales Office	South Carolina	Texas	Utah
305 Industrial Parkway Waterloo, IN 46793 Ph: 260-837-7891 Fax: 260-837-7384	201 Granite Run Drive Suite 280 Lancaster, PA 17601 Ph: 717-735-7766 Fax: 717-735-7769	P.O. Box 1006 200 Whetstone Rd. Swansea, SC 29160 Ph: 803-568-2100 Fax: 803-568-2121	600 Apache Trail Terrell, TX 75160 Ph: 972-524-5407 Fax: 972-524-5417	1050 North Watery Lane Brigham City, UT 84302 Ph: 435-919-3100 Fax: 435-919-3101



DARK
BRONZE
(DB)

CYPRESS
GREEN
(CY)

REGAL
BLUE
(RB)

TERRA
COTTA
(TC)

SURREY
BEIGE
(SU)

MEDIUM
GRAY
(MG)

WARM
WHITE
(WW)

REGAL
WHITE
(RW)